



WestRock Packaging Systems, LLC

SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/14/2021 1:50:05PM

ASSEMBLY NUMBER: U5005104M-1148

ASSY, MULTI DIA CHG PARTS RH

REVISION LEVEL: -

BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
000		***** ***** 1250M-1148 RH_MACHINE CHANGE PARTS ***** METERING CONVEYOR *****	1.00	EA	-	
003	U5005199M	ASSY,METERING LUG ATT 57/204 RHM ***** GROUPING CONVEYOR *****	84.00	EA	A	
004	U5002392M	GROUPE LUG 2X66/211 CAN RHM	44.00	EA	F	08802
005	U5002868M	GROUPE LUG 3X66/211 RHM	22.00	EA	D	08803
006	U5002394M	GROUPE LUG 4X66/211 CAN RHM	22.00	EA	F	08804
007	U5005218M-002	GROUPE LUG, 2X57/204 EXT RHM	44.00	EA	-	
008	U5006034M	GROUPE LUG 3X57/204 RHM	22.00	EA	B	
009	U5008400M-001	GROUPE LUG 4X57/204 EXT RHM ***** CARRIER *****	22.00	EA	-	
015	U5004802M-004	CARRIER LUG, 66/211 LH, LKG	90.00	EA	B	
016	U5004802S-004	CARRIER LUG, 66/211 RH, LKG	90.00	EA	B	
017	U5004803S-002	CARRIER LUG 66/211x2 RHM, LKG	90.00	EA	D	
018	U5005311M-001	CARRIER LUG, 57/204 LH, LKG	90.00	EA	B	
019	U5005311S-001	CARRIER LUG, 57/204 RH, LKG	90.00	EA	B	
020	U5005791S-001	CARRIER LUG, 57/204x2 RHM, LKG	90.00	EA	B	
022	U5005312S-001	CARRIER LUG, 57/204x3 RHM, LKG	90.00	EA	A	



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ASSY, MULTI DIA CHG PARTS RH

REVISION LEVEL: -

BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
		***** LOAD/FOLD *****				
030	U5014577M	ASSY,LOAD WHEEL 66/211 RHM	2.00	EA	A	09203
031	U5013873M	ASSY,LOADING WHL,57(204)CAN 3X,4X,RHM	2.00	EA	A	
032	U5013874M	ASSY, LOADING WHL, 2X57 (53/60)/204	2.00	EA	B	
		***** STORAGE TOTES AND LIDS *****				
036	U5006369P	TOTE BOX SM GRAY, HDPE, 18"X11"x6"	1.00	EA	-	09310
037	U5006370P	TOTE BOX, LG GRAY, HDPE 19.5"X15.5"X10"	13.00	EA	-	09320
038	U5006371P	TOTE LID SM GRAY, HDPE 18"X11"	1.00	EA	-	09330
039	U5006372P	TOTE LID LG GRAY HDPE 19.5"X15.5"	13.00	EA	-	09340
040		***** *** DAILY REVISIONS *** *****	1.00	EA	-	

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END OF DETAILS